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# **SPECIFICATION FOR LCM MODULE**

**MODULE NO.: AMG12864DR-B-W6NFEW  
DOC.REVISION 00**

**Customer Approval:**

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	SIGNATURE	DATE
PREPARED BY (RD ENGINEER)		Mar-03-2006
PREPARED BY (QA ENGINEER)		
CHECKED BY		
APPROVED BY		

## DOCUMENT REVISION HISTORY

<b>Version</b>	<b>DATE</b>	<b>DESCRIPTION</b>	<b>CHANGED BY</b>
00	Mar-03-2006	First issue	

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# 1. FUNCTIONS & FEATURES

- 1.1. Format : 128x64Dots
- 1.2. LCD mode : FSTN / Positive Transflective Mode
- 1.3. Viewing direction : 6 o'clock
- 1.4. Driving scheme : 1/64 Duty cycle, 1/9 Bias
- 1.5. Power supply voltage (V<sub>DD</sub>) : 5.0V
- 1.6. LCD driving voltage : 9.0V
- 1.7. Operation temp : -10~60°C
- 1.8. Storage temp : -20~70°C
- 1.9. Backlight color : White(EL)
- 1.10 RoHS

# 2. MECHANICAL SPECIFICATIONS

- 2.1. Module size : 54mm(L)\*50mm(W)\*7.5max mm(H)
- 2.2. Viewing area : 44.5mm(L)\*30mm(W)
- 2.3. Dot pitch : 0.32mm(L)\*0.39mm(W)
- 2.4. Dot size : 0.28mm(L)\*0.35mm(W)
- 2.5. Weight : Approx.

# 3. BLOCK DIAGRAM

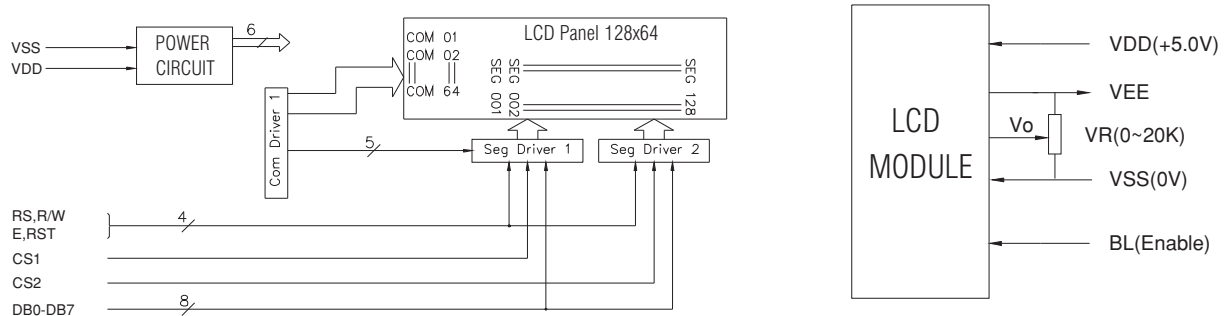


Figure 2. Block Diagram

# 4. DIMENSIONAL OUTLINE

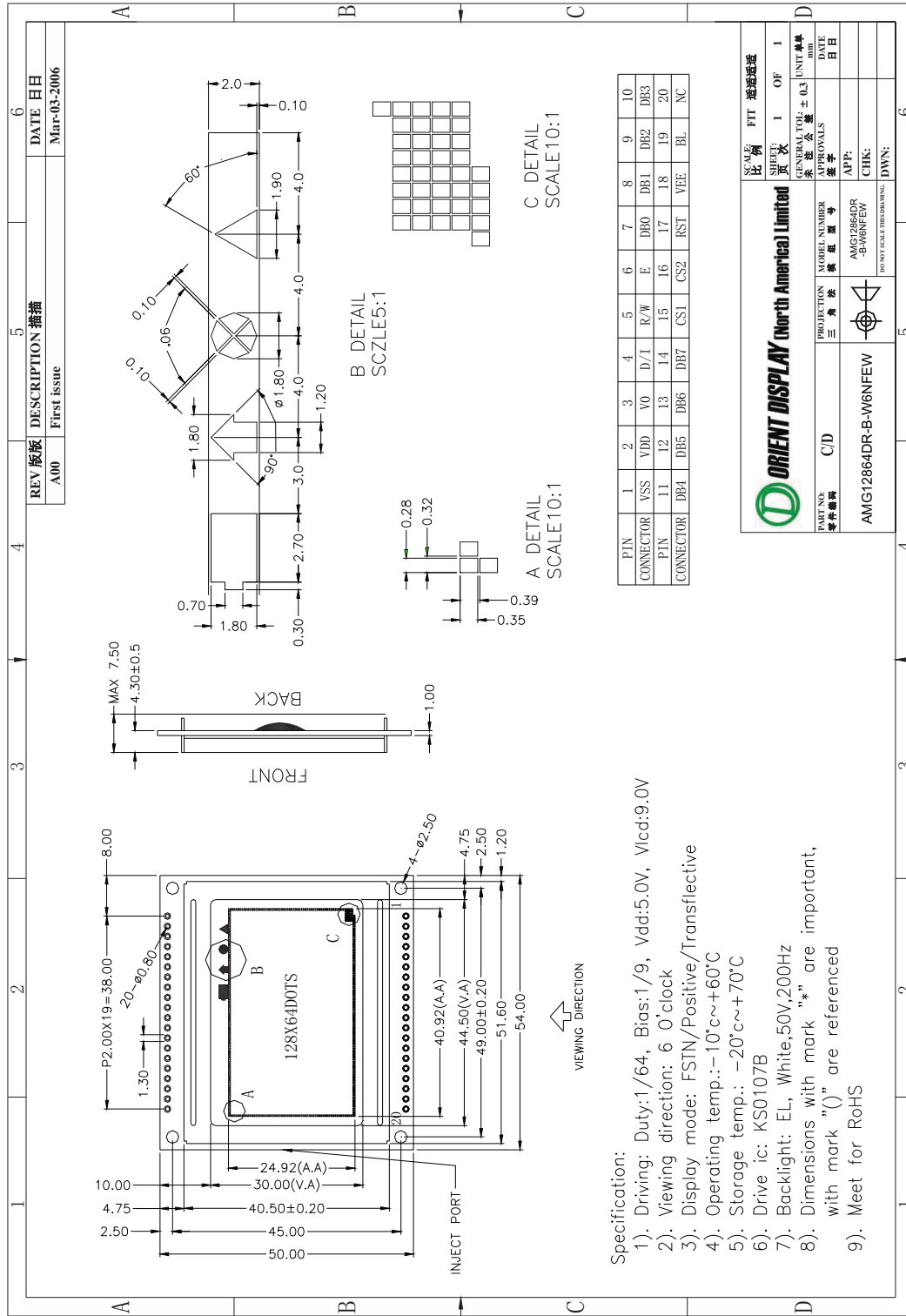


Figure 1. Dimensional Outline

## 5. PIN DESCRIPTION

No.	Symbol	Function
1	VSS	GND
2	VDD	Power supply
3	VO	Supply voltage for LCD
4	D/I	Register selection. (H: Data register L: Instruction register)
5	R/W	Read /write selection. (H: Read L: write)
6	E	Enable signal for chip
7-14	D0~D7	Data bus line
15	CS1	Chip select signal for left half of the screen(High select)
16	CS2	Chip select signal for right half of the screen(High select)
17	RST	Reset signal( L select)
18	VEE	Negative voltage output
19	EL	EL backlight enable signal(EL=H select)
20	NC	No connected.

## 6. MAXIMUM ABSOLUTE LIMIT

(For IC)

Characteristic	Symbol	Value	Unit	Note
Operating Voltage	$V_{DD}$	-0.3~+7.0	V	*1
Supply Voltage	$V_{EE}$	$V_{DD}-19.0\sim V_{DD}+0.3$	V	*4
Driver Supply Voltage	$V_B$	-0.3~ $V_{DD}+0.3$	V	*1,3
	$V_{LCD}$	$V_{EE}-0.3\sim V_{DD}+0.3$	V	*2
Operating Temperature	$T_{OPR}$	-30~+85	°C	
Storage Temperature	$T_{STG}$	-55~+125	°C	

\*1. Based on  $V_{SS}=0V$ .

\*2. Applies the same supply voltage to  $V_{EE1}$  and  $V_{EE2}$ .  $V_{LCD}=V_{DD}-V_{EE}$ .

\*3. Applies to M, FRM, CL, RSTB, ADC, CLK1, CLK2, CS1B, CS2B, CS3, E, R/W, RS and DB0~DB7.

\*4. Applies to V0L(R), V2L(R), V3L(R) and V5L(R).

Voltage level:  $V_{DD} \geq V0L = V0R \geq V2L = V2R \geq V3L = V3R \geq V5L = V5R \geq V_{EE}$ .

## 7. ELECTRICAL CHARACTERISTICS

DC Characteristics ( $V_{DD}=+5V \pm 10\%$ ,  $V_{SS}=0V$ ,  $V_{DD}-V_{EE}=8\sim 17V$ ,  $T_a=-30\sim +85^\circ C$ )

Characteristic	Symbol	Condition	Min	Typ	Max	Unit	Note
Input High Voltage	$V_{IH1}$	-	$0.7V_{DD}$	-	$V_{DD}$	V	*1
	$V_{IH2}$	-	2.0	-	$V_{DD}$	V	*2
Input Low Voltage	$V_{IL1}$	-	0	-	$0.3V_{DD}$	V	*1
	$V_{IL2}$	-	0	-	0.8	V	*2
Output High Voltage	$V_{OH}$	$I_{OH}=-200\mu A$	2.4	-	-	V	*3
Output Low Voltage	$V_{OL}$	$I_{OL}=1.6mA$	-	-	0.4	V	*3
Input Leakage Current	$I_{LKG}$	$V_{IN}=V_{SS}-V_{DD}$	-1.0	-	1.0	$\mu A$	*4
Three-state(OFF) Input Current	$I_{TSL}$	$V_{IN}=V_{SS}-V_{DD}$	-5.0	-	5.0	$\mu A$	*5
Driver Input Leakage Current	$I_{DIL}$	$V_{IN}=V_{EE}-V_{DD}$	-2.0	-	2.0	$\mu A$	*6
Operating Current	$I_{DD1}$	During Display	-	-	100	$\mu A$	*7
	$I_{DD2}$	During Access Access Cycle=1MHz	-	-	500	$\mu A$	*7
On Resistance	$R_{ON}$	$V_{DD}-V_{EE}=15V$ $I_{LOAD}=\pm 0.1mA$	-	-	7.5	$K\Omega$	*8

\*1. CL, FRM, M, RSTB, CLK1, CLK2

\*2. CS1B, CS2B, CS3, E, R/W, RS, DB0~DB7

\*3. DB0~DB7

\*4. Except DB0~DB7

\*5. DB0~DB7 at High Impedance

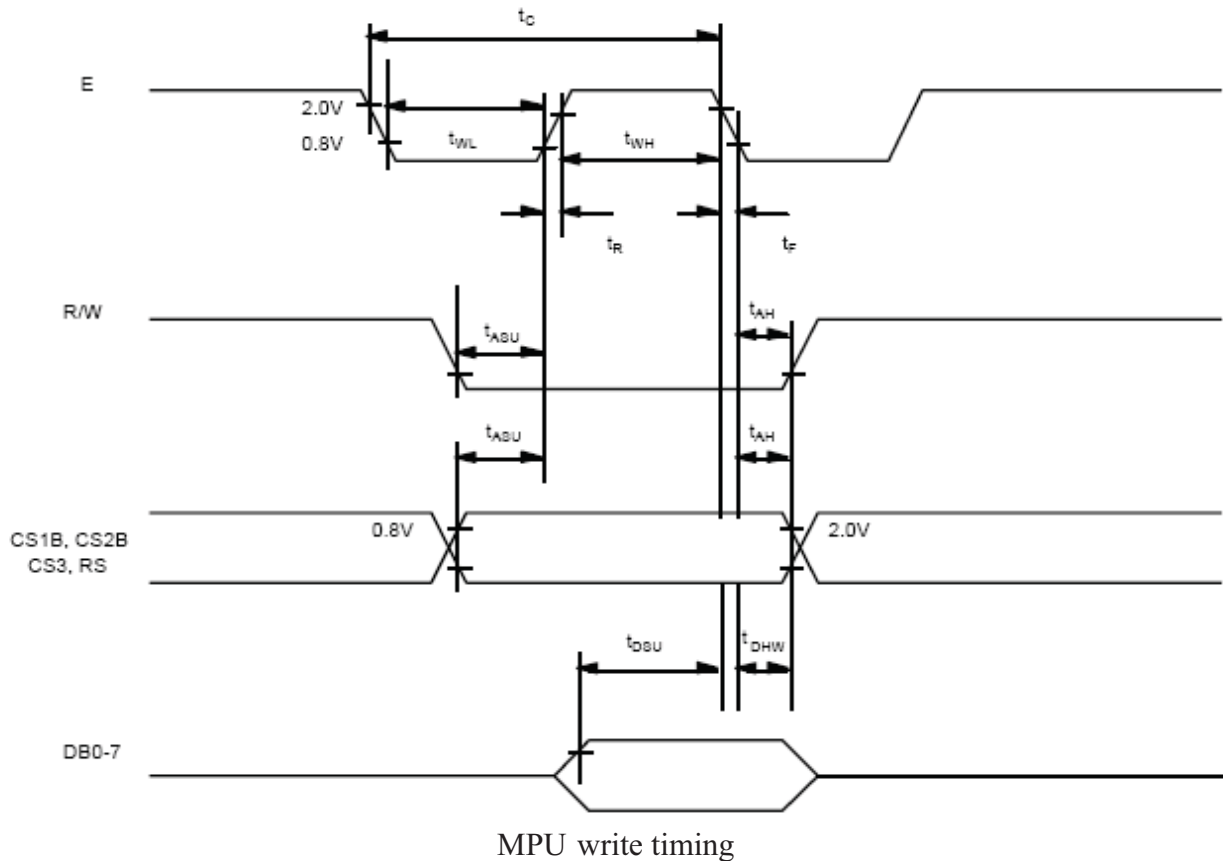
\*6. V0L(R), V2L(R), V3L(R), V5L(R)

\*7. 1/64 duty, FCLK=250KHZ, Frame Frequency=70HZ, Output: No Load

\*8.  $V_{DD}-V_{EE}=15.5V$

$V0L(R)>V2L(R)=V_{DD}-2/7$  ( $V_{DD}-V_{EE}$ ) $>V3L(R)=V_{EE}+2/7$  ( $V_{DD}-V_{EE}$ ) $>V5L(R)$

## 8. TIMING CHARACTERISTICS



## 9. Reset Timing

The system can be initialized by setting RSTB terminal at low level when turning power on, receiving instruction from MPU. When RSTB becomes low, following procedure is occurred.

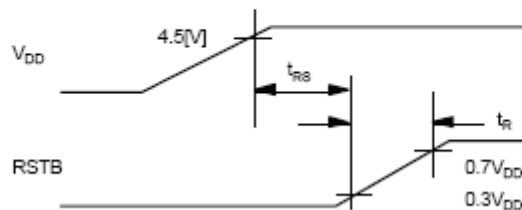
1. Display off
2. Display start line register become set by 0.(Z-address 0)

While RSTB is low, No instruction except status read can be accepted. Therefore, execute other instructions after making sure that DB4=0 (clear RSTB) and DB7=0 (ready) by status read instruction.

The Conditions of power supply at initial power up are shown in table 1.

Table 1. Power Supply Initial Conditions

Item	Symbol	Min	Typ	Max	Unit
Reset Time	$t_{RS}$	1.0	-	-	us
Rise Time	$t_R$	-	-	200	ns





## 10. CONTROL AND DISPLAY INSTRUCTION

The display control instructions control the internal state of the KS0108B. Instruction is received from MPU to KS0108B for the display control. The following table shows various instructions.

Instruction	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Function	
Display ON/OFF	L	L	L	L	H	H	H	H	H	L/H	Controls the display on or off. Internal status and display RAM data is not affected. L:OFF, H:ON	
Set Address (Y address)	L	L	L	H	Y address (0~63)						Sets the Y address in the Y address counter.	
Set Page (X address)	L	L	H	L	H	H	H	Page (0~7)			Sets the X address at the X address register.	
Display Start Line (Z address)	L	L	H	H	Display start line (0~63)						Indicates the display data RAM displayed at the top of the screen.	
Status Read	L	H	B U S Y	L	O N / O F F	R E S E T	L	L	L	L	Read status. BUSY L: Ready H: In operation ON/OFF L: Display ON H: Display OFF RESET L: Normal H: Reset	
Write Display Data	H	L	Write Data									Writes data (DB0:7) into display data RAM. After writing instruction, Y address is increased by 1 automatically.
Read Display Data	H	H	Read Data									Reads data (DB0:7) from display data RAM to the data bus.

## 11. BACK LIGHT CHARACTERISTICS

LCD Module with EL Backlight  
ELECTRICAL RATINGS

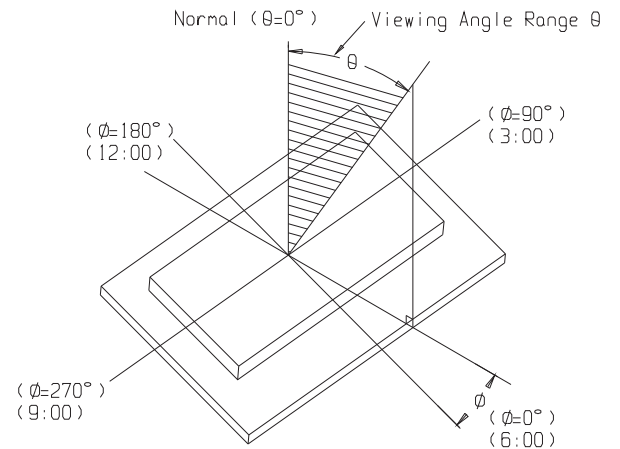
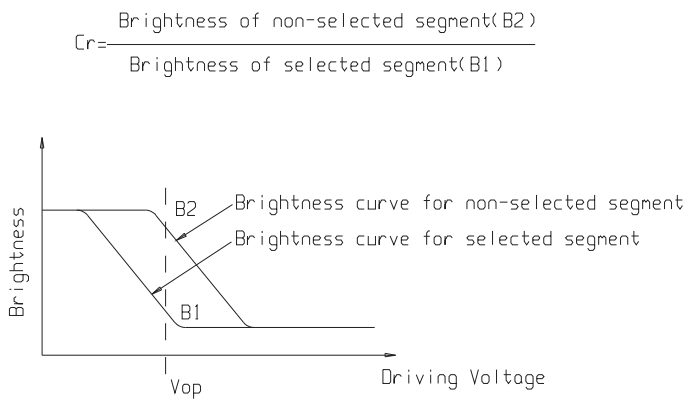
**Drive voltage: AC50V,200Hz**

**Color: white**

## 12. ELECTRO-OPTICAL CHARACTERISTICS

(  $V_{OP} = 9.0V$ ,  $T_a = 25^\circ C$  )

Item	Symbol	Condition	Min	Typ	Max	Unit
Operating Voltage	$V_{op}$	$T_a = -10^\circ C$	9.1	9.3	9.5	V
		$T_a = 25^\circ C$	8.8	9.0	9.2	
		$T_a = 60^\circ C$	8.5	8.7	8.9	
Response time	$T_r$	$T_a = 25^\circ C$	---	185	---	ms
	$T_f$		---	200	---	ms
Contrast	$Cr$	$T_a = 25^\circ C$	---	4	---	---
Viewing angle range	$\theta$	$Cr \geq 2$	-40	---	+40	deg
	$\Phi$		-40	---	+40	deg

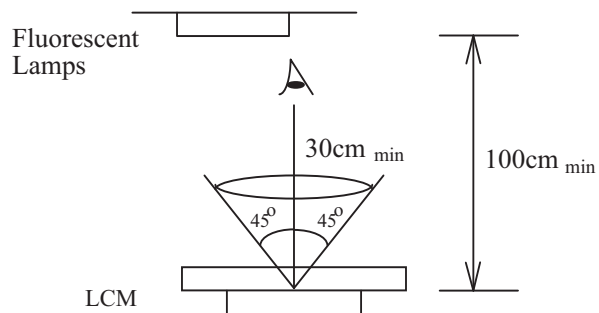


## 13.QUALITY SPECIFICATIONS

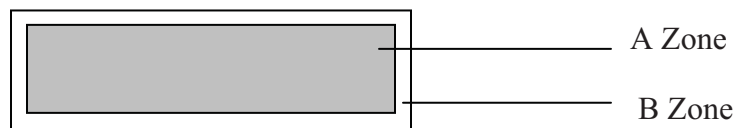
### 13.1 Standard of the product appearance test

Manner of appearance test: The inspection should be performed in using 20W x 2 fluorescent lamps. Distance between LCM and fluorescent lamps should be 100 cm or more. Distance between LCM and inspector eyes should be 30 cm or more.

Viewing direction for inspection is  $45^\circ$  from vertical against LCM.



Definition of zone:



A Zone: Active display area (minimum viewing area).

B Zone: Non-active display area (outside viewing area).

### 13.2 Specification of quality assurance

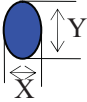
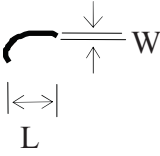
AQL inspection standard

Sampling method: MIL-STD-105E, Level II, single sampling

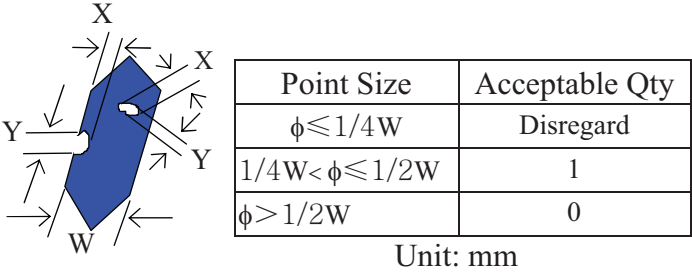
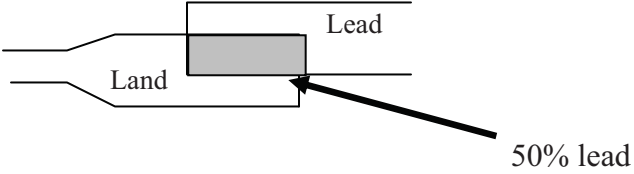
Defect classification (**Note: \* is not including**)

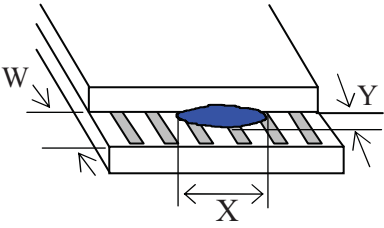
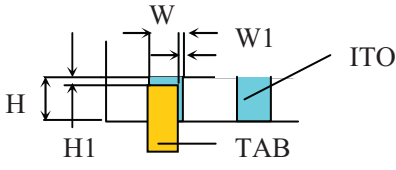
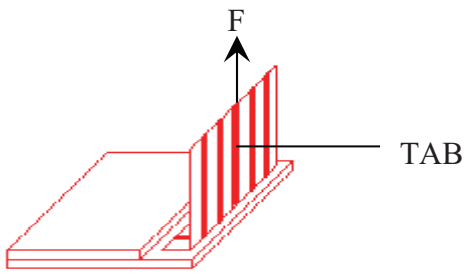
Classify	Item		Note	AQL
Major	Display state	Short or open circuit	1	0.65
		LC leakage		
		Flickering		
		No display		
		Wrong viewing direction		
		Contrast defect (dim, ghost)	2	
		Back-light	1,8	
	Non-display	Flat cable or pin reverse	10	
Wrong or missing component		11		
Minor	Display state	Background color deviation	2	1.0
		Black spot and dust	3	
		Line defect, Scratch	4	
		Rainbow	5	
		Chip	6	
		Pin hole	7	
		Protruded	12	
	Polarizer	Bubble and foreign material	3	
	Soldering	Poor connection	9	
	Wire	Poor connection	10	
	TAB	Position, Bonding strength	13	

**Note on defect classification**

No.	Item	Criterion																				
1	Short or open circuit	Not allow																				
	LC leakage																					
	Flickering																					
	No display																					
	Wrong viewing direction																					
	Wrong Back-light																					
2	Contrast defect	Refer to approval sample																				
	Background color deviation																					
3	Point defect, Black spot, dust (including Polarizer)  $\phi = (X+Y)/2$	 <table border="1" data-bbox="933 930 1365 1226"> <thead> <tr> <th>Point Size</th> <th>Acceptable Qty.</th> </tr> </thead> <tbody> <tr> <td><math>\phi \leq 0.10</math></td> <td>Disregard</td> </tr> <tr> <td><math>0.10 &lt; \phi \leq 0.20</math></td> <td>3</td> </tr> <tr> <td><math>0.20 &lt; \phi \leq 0.25</math></td> <td>2</td> </tr> <tr> <td><math>0.25 &lt; \phi \leq 0.30</math></td> <td>1</td> </tr> <tr> <td><math>\phi &gt; 0.30</math></td> <td>0</td> </tr> </tbody> </table> <p>Unit: mm</p>	Point Size	Acceptable Qty.	$\phi \leq 0.10$	Disregard	$0.10 < \phi \leq 0.20$	3	$0.20 < \phi \leq 0.25$	2	$0.25 < \phi \leq 0.30$	1	$\phi > 0.30$	0								
Point Size	Acceptable Qty.																					
$\phi \leq 0.10$	Disregard																					
$0.10 < \phi \leq 0.20$	3																					
$0.20 < \phi \leq 0.25$	2																					
$0.25 < \phi \leq 0.30$	1																					
$\phi > 0.30$	0																					
4	Line defect, Scratch	 <table border="1" data-bbox="862 1398 1406 1661"> <thead> <tr> <th colspan="2">Line</th> <th>Acceptable Qty.</th> </tr> <tr> <th>L</th> <th>W</th> <th></th> </tr> </thead> <tbody> <tr> <td>---</td> <td><math>0.015 \geq W</math></td> <td>Disregard</td> </tr> <tr> <td><math>3.0 \geq L</math></td> <td><math>0.03 \geq W</math></td> <td rowspan="2">2</td> </tr> <tr> <td><math>2.0 \geq L</math></td> <td><math>0.05 \geq W</math></td> </tr> <tr> <td><math>1.0 \geq L</math></td> <td><math>0.1 &gt; W</math></td> <td>1</td> </tr> <tr> <td>---</td> <td><math>0.05 &lt; W</math></td> <td>Applied as point defect</td> </tr> </tbody> </table> <p>Unit: mm</p>	Line		Acceptable Qty.	L	W		---	$0.015 \geq W$	Disregard	$3.0 \geq L$	$0.03 \geq W$	2	$2.0 \geq L$	$0.05 \geq W$	$1.0 \geq L$	$0.1 > W$	1	---	$0.05 < W$	Applied as point defect
Line		Acceptable Qty.																				
L	W																					
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$3.0 \geq L$	$0.03 \geq W$	2																				
$2.0 \geq L$	$0.05 \geq W$																					
$1.0 \geq L$	$0.1 > W$	1																				
---	$0.05 < W$	Applied as point defect																				
5	Rainbow	Not more than two color changes across the viewing area.																				

No	Item	Criterion																																	
6	<p data-bbox="289 306 354 338">Chip</p> <p data-bbox="289 415 399 447">Remark:</p> <p data-bbox="345 453 477 516">X: Length direction</p> <p data-bbox="345 537 477 600">Y: Short direction</p> <p data-bbox="345 625 513 688">Z: Thickness direction</p> <p data-bbox="345 716 505 779">t: Glass thickness</p> <p data-bbox="345 804 513 867">W: Terminal Width</p>	<div data-bbox="607 348 980 533"> </div> <p data-bbox="1003 342 1263 373">Acceptable criterion</p> <table border="1" data-bbox="1003 380 1386 459"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td><math>\leq 2</math></td> <td>0.5mm</td> <td><math>\leq t/2</math></td> </tr> </tbody> </table> <div data-bbox="591 667 948 852"> </div> <p data-bbox="992 653 1252 684">Acceptable criterion</p> <table border="1" data-bbox="992 690 1391 770"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td><math>\leq 2</math></td> <td>0.5mm</td> <td><math>\leq t</math></td> </tr> </tbody> </table> <div data-bbox="591 932 938 1159"> </div> <p data-bbox="1003 940 1271 972">Acceptable criterion</p> <table border="1" data-bbox="1003 978 1391 1098"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td><math>\leq 3</math></td> <td><math>\leq 2</math></td> <td><math>\leq t</math></td> </tr> <tr> <td colspan="2">shall not reach to ITO</td> <td></td> </tr> </tbody> </table> <div data-bbox="591 1285 980 1470"> </div> <p data-bbox="992 1318 1255 1350">Acceptable criterion</p> <table border="1" data-bbox="992 1356 1391 1436"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>Disregard</td> <td><math>\leq 0.2</math></td> <td><math>\leq t</math></td> </tr> </tbody> </table> <div data-bbox="591 1596 948 1780"> </div> <p data-bbox="992 1608 1255 1640">Acceptable criterion</p> <table border="1" data-bbox="992 1646 1359 1726"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td><math>\leq 5</math></td> <td><math>\leq 2</math></td> <td><math>\leq t/3</math></td> </tr> </tbody> </table>	X	Y	Z	$\leq 2$	0.5mm	$\leq t/2$	X	Y	Z	$\leq 2$	0.5mm	$\leq t$	X	Y	Z	$\leq 3$	$\leq 2$	$\leq t$	shall not reach to ITO			X	Y	Z	Disregard	$\leq 0.2$	$\leq t$	X	Y	Z	$\leq 5$	$\leq 2$	$\leq t/3$
X	Y	Z																																	
$\leq 2$	0.5mm	$\leq t/2$																																	
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$\leq 5$	$\leq 2$	$\leq t/3$																																	

No.	Item	Criterion								
7	Segment pattern $W = \text{Segment width}$ $\phi = (X+Y)/2$	(1) Pin hole $\phi < 0.10\text{mm}$ is acceptable.  <table border="1" data-bbox="927 510 1382 684"> <thead> <tr> <th>Point Size</th> <th>Acceptable Qty</th> </tr> </thead> <tbody> <tr> <td><math>\phi \leq 1/4W</math></td> <td>Disregard</td> </tr> <tr> <td><math>1/4W &lt; \phi \leq 1/2W</math></td> <td>1</td> </tr> <tr> <td><math>\phi &gt; 1/2W</math></td> <td>0</td> </tr> </tbody> </table> <p style="text-align: center;">Unit: mm</p>	Point Size	Acceptable Qty	$\phi \leq 1/4W$	Disregard	$1/4W < \phi \leq 1/2W$	1	$\phi > 1/2W$	0
Point Size	Acceptable Qty									
$\phi \leq 1/4W$	Disregard									
$1/4W < \phi \leq 1/2W$	1									
$\phi > 1/2W$	0									
8	Back-light	(1) The color of backlight should correspond its specification. (2) Not allow flickering								
9	Soldering	(1) Not allow heavy dirty and solder ball on PCB. (The size of dirty refer to point and dust defect) (2) Over 50% of lead should be soldered on Land. 								
10	Wire	(1) Copper wire should not be rusted (2) Not allow crack on copper wire connection. (3) Not allow reversing the position of the flat cable. (4) Not allow exposed copper wire inside the flat cable.								
11*	PCB	(1) Not allow screw rust or damage. (2) Not allow missing or wrong putting of component.								

No	Item	Criterion
12	Protruded W: Terminal Width	 <p>Acceptable criteria:  <math>Y \leq 0.4</math></p>
13	TAB	<p>1. Position</p>  <div style="border: 1px solid black; padding: 5px; width: fit-content; margin-left: auto; margin-right: auto;"> <math>W1 \leq 1/3W</math>  <math>H1 \leq 1/3H</math> </div> <p>2. TAB bonding strength test</p>  <p> <math>P (=F/TAB \text{ bonding width}) \geq 650\text{gf/cm}</math> ,(speed rate: 1mm/min)            5pcs per SOA (shipment)         </p>
14	Total no. of acceptable Defect	<p>A. Zone</p> <p>Maximum 2 minor non-conformities per one unit.            Defect distance: each point to be separated over 10mm</p> <p>B. Zone</p> <p>It is acceptable when it is no trouble for quality and assembly in customer's end product.</p>



### 13.3 Reliability of LCM

Reliability test condition:

Item	Condition	Time (hrs)	Assessment
High temp. Storage	70°C	48	No abnormalities in functions and appearance
High temp. Operating	60°C	48	
Low temp. Storage	-20°C	48	
Low temp. Operating	-10°C	48	
Humidity	40°C/ 90%RH	48	
Temp. Cycle	0°C ← 25°C → 50°C (30 min ← 5 min → 30min)	10cycles	

Recovery time should be 24 hours minimum. Moreover, functions, performance and appearance shall be free from remarkable deterioration within 50,000 hours under ordinary operating and storage conditions room temperature ( $20\pm 8^{\circ}\text{C}$ ), normal humidity (below 65% RH), and in the area not exposed to direct sun light.

### 13.4 Precaution for using LCD/LCM

LCD/LCM is assembled and adjusted with a high degree of precision. Do not attempt to make any alteration or modification. The followings should be noted.

#### General Precautions:

1. LCD panel is made of glass. Avoid excessive mechanical shock or applying strong pressure onto the surface of display area.
2. The polarizer used on the display surface is easily scratched and damaged. Extreme care should be taken when handling. To clean dust or dirt off the display surface, wipe gently with cotton, or other soft material soaked with isopropyl alcohol, ethyl alcohol or trichlorotrifluoroethane, do not use water, ketone or aromatics and never scrub hard.
3. Do not tamper in any way with the tabs on the metal frame.
4. Do not make any modification on the PCB without consulting Orient Display.
5. When mounting a LCM, make sure that the PCB is not under any stress such as bending or twisting. Elastomer contacts are very delicate and missing pixels could result from slight dislocation of any of the elements.
6. Avoid pressing on the metal bezel, otherwise the elastomer connector could be deformed and lose contact, resulting in missing pixels and also cause rainbow on the display.

7. Be careful not to touch or swallow liquid crystal that might leak from a damaged cell. Any liquid crystal adheres to skin or clothes, wash it off immediately with soap and water.

### **Static Electricity Precautions:**

1. CMOS-LSI is used for the module circuit; therefore operators should be grounded whenever he/she comes into contact with the module.
2. Do not touch any of the conductive parts such as the LSI pads; the copper leads on the PCB and the interface terminals with any parts of the human body.
3. Do not touch the connection terminals of the display with bare hand; it will cause disconnection or defective insulation of terminals.
4. The modules should be kept in anti-static bags or other containers resistant to static for storage.
5. Only properly grounded soldering irons should be used.
6. If an electric screwdriver is used, it should be grounded and shielded to prevent sparks.
7. The normal static prevention measures should be observed for work clothes and working benches.
8. Since dry air is inductive to static, a relative humidity of 50-60% is recommended.

### **Soldering Precautions:**

1. Soldering should be performed only on the I/O terminals.
2. Use soldering irons with proper grounding and no leakage.
3. Soldering temperature:  $280^{\circ}\text{C} \pm 10^{\circ}\text{C}$
4. Soldering time: 3 to 4 second.
5. Use eutectic solder with resin flux filling.
6. If flux is used, the LCD surface should be protected to avoid spattering flux.
7. Flux residue should be removed.

### **Operation Precautions:**

1. The viewing angle can be adjusted by varying the LCD driving voltage  $V_o$ .
2. Since applied DC voltage causes electro-chemical reactions, which deteriorate the display, the applied pulse waveform should be a symmetric waveform such that no DC component remains. Be sure to use the specified operating voltage.
3. Driving voltage should be kept within specified range; excess voltage will shorten display life.
4. Response time increases with decrease in temperature.
5. Display color may be affected at temperatures above its operational range.
6. Keep the temperature within the specified range usage and storage. Excessive temperature and humidity could cause polarization degradation, polarizer peel-off or generate bubbles.
7. For long-term storage over  $40^{\circ}\text{C}$  is required, the relative humidity should be kept below 60%, and avoid direct sunlight.

### **Limited Warranty**

Orient Display LCDs and modules are not consumer products, but may be incorporated by Orient Display's customers into consumer products or components thereof, Orient Display does not warrant that its LCDs and components are fit for any such particular purpose.

1. The liability of Orient Display is limited to repair or replacement on the terms set forth below. Orient Display will not be responsible for any subsequent or consequential events or injury or damage to any personnel or user including third party personnel and/or user. Unless otherwise agreed in writing between Orient Display and the customer, Orient Display will only replace or repair any of its LCD which is found defective electrically or visually when inspected in accordance with Orient Display general LCD inspection standard .(Copies available on request)
2. No warranty can be granted if any of the precautions state in handling liquid crystal display above has been disregarded. Broken glass, scratches on polarizer mechanical damages as well as defects that are caused accelerated environment tests are excluded from warranty.
3. In returning the LCD/LCM, they must be properly packaged; there should be detailed description of the failures or defect.